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### Comparative Study Of Power Dissipation Of 6H –SIC DIMOSFET using Gaussian and Uniform Doping Profile in the Drift Region \*a Ranjana Prasad

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#### Abstract

This paper analyzes the device on power dissipation of 6H SIC using Gaussian and uniform doping in drift region. The aim of the paper is to find minimum power dissipation among the two. Due to excellent physical and electrical properties such as high break down voltage, wide band gap it is best suited for power electronics device.

Keywords: Silicon carbide, Power electronics, High temperature Drift Region Uniform Doping.

#### 1.Introduction

While SiC's smaller on-resistance and faster switching helps minimize energy loss and heat generation, SiC's higher thermal conductivity enables more efficient removal of waste heat energy from the active device. Because heat energy radiation efficiency increases greatly with increasing temperature difference between the device and the cooling ambient, SiC's ability to operate at high junction temperatures permits much more efficient cooling to take place, so that heat sinks and other device-cooling hardware (i.e., fan cooling, liquid cooling, air conditioning, heat radiators, etc.) typically needed to keep high-power devices from overheating can be made much smaller or even eliminated. While the preceding discussion focused on high-power switching for power conversion, many of the same arguments can be applied to devices used to generate and amplify RF signals used in radar and communications applications. In particular, the high breakdown voltage and high thermal conductivity coupled with high carrier saturation velocity allow SiC microwave devices to handle much higher power densities than their silicon or GaAs RF counterparts, despite SiC's disadvantage in low-field carrier Uncooled operation of hightemperature and high-power SiC electronics would enable revolutionary improvements to aerospace systems. Replacement of hydraulic controls and auxiliary power units with distributed "smart" electromechanical controls capable of harsh ambient operation will enable substantial jet-aircraft weight savings, reduced maintenance, reduced pollution, higher fuel efficiency, and increased operational reliability. Performance gains from SiC electronics could enable the public power grid to provide increased consumer electricity demand without building additional generation plants, and improve power quality and operational reliability through "smart" power management.

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More efficient electric motor drives enabled by SiC will also benefit industrial production systems as well as transportation systems such as diesel-electric railroad locomotives, electric mass-transit systems, nuclear-powered ships, and electric automobiles and buses.

Applications of high-temperature power devices include aircraft, space, oil and gas exploration [3], where power systems are expected to operate in an elevated ambient temperature. These devices are also interesting in milder environments, because they should require less cooling. This latter approach is described in [4]: using a power module designed for 250°Cin a 150°C environment allows for the use of a much smaller heatsink. Si-based devices indeed offer less headroom between the ambient and maximum junction temperatures, requiring very efficient cooling. This is of great importance, as the thermal management system is one of the bulkiest and heaviest parts of a converter.

## 1.1 BASIC EQUATION USED IN TO EVALUATE SPECIFIC ON RESISTANCE & POWER DISSIPATION OF UNIFORM DOPING OF DRIFT LAYER

The width of depletion region is given by

- $R_{on-sp} = 1/ [\mu_{eff}qN_B (Wt-Wj-Wd-L_ptan\alpha) (1)$
- where
- Wt=40x10-4cm
- Wj=10x10-4cm
- Lp=25x10-4cm
- α =25°
- N<sub>B</sub> is drift region doping

The total resistance is given sum of resistances

• 
$$R_{onsp} = R_{n+} + R_c + R_A + R_J + R_D + R_{S(2)}$$
 (2)

 $R_{n+}$  is the contribution from the N+ source region,

R<sub>c</sub> is the channel resistance,

R<sub>A</sub> is the accumulation layer resistance,

R<sub>J</sub> is the resistance of the JFET pinchoff region,

R<sub>A</sub> is the accumulation layer resistance,

R<sub>J</sub> is the resistance of the JFET pinchoff region,

 $R_D$  is the drift region resistance and,

R<sub>S</sub> is the substrate resistance

Power dissipation is given by

•  $P_D = 1/2(j_{on}^2 R_{on-sp} + J_L V_B)$  (3)

Where  $j_{on}$  is on state current density

 $J_L$  is reverse saturation current

#### V<sub>B is</sub> breakdown voltage

Theoretical Analysis



Figure 1 BASIC STRUCTURE OF DIMOSFET



Figure 2 The Effective Carrier Concentration (Neff) of a Gaussian profile in the drift region

1.2 BASIC EQUATION USED IN TO EVALUATE SPECIFIC ON RESISTANCE & POWER DISSIPATION OF GaussianPROFILE OF DRIFT LAYER

•  $G(x) = (S/(2\Pi)1/2\sigma p)exp[-(x-Rp)2/2\sigma p2]...(4)$ 

where S is the ion dose per unit area and  $\sigma p$  is the longitudinal or projected straggle

•  $N_{eff} = N_d / A_o h = S / h [erf(y)]^{y_2}$  (5)

• Calculations for evaluation of channel current ,Ich and power dissipation ,PD can be carried out using the same set of equations given in sec. A. above, the only change being that NB will have to be replaced by Neff given by eq.(1). The magnitude of Neff will of course depend upon the ion doze and ion energy and will be effected in the magnitude of Rp and  $\sigma p$ .

#### 1.3 EFFECTIVE DOPING N(EFF)FOR PHOSPHOROUS IN GAUSSIAN DISTRIBUTION

After implantation, the SIMS measurements were conducted on the as-implanted samples to obtain the implant depth profiles. These profiles were then analyzed, using formulas:

 $Rp(average range) = \int xf(x) dx \quad \dots \quad (6)$ 

 $\zeta_{\rm p}(\text{range strangle}) = \{ \int (x - Rp)^2 f(x) dx \}^{-1/2}$ (7)

table 1.

Effective Doping N(eff)for Phosphorous in Gaussian Distribution								
Energy	Dose	Projected Range	Longitudnal Straggle	Integral	N(eff)/cc			
K eV	cm-2	Rp(µm )	σp(μm)	1				
50	3.4x 10 <sup>14</sup>	0.059	0.027	8.54x 10 <sup>14</sup>	5.2 x10 <sup>16</sup>			
100	6.0x10 <sup>14</sup>	0.097	0.039	1.50 x10 <sup>15</sup>	9.3 x10 <sup>16</sup>			
250	1.2 x 10 <sup>15</sup>	0.249	0.073	3.01 x10 <sup>15</sup>	1.9 x10 <sup>17</sup>			
500	1.8 x 10 <sup>15</sup>	0.47	0.109	6.28 x 10 <sup>15</sup>	3.9 x10 <sup>17</sup>			
750	2.2 x 10 <sup>15</sup>	0.616	0.119	5.53 x 10 <sup>15</sup>	3.4 x10 <sup>17</sup>			
1.0Mev	2.4 x 10 <sup>15</sup>	0.764	0.131	6.03 x 10 <sup>15</sup>	3.7 x10 <sup>17</sup>			
2Mev	2.8 x 10 <sup>15</sup>	1.28	0.157	7.03 x 10 <sup>15</sup>	4.3x10 <sup>17</sup>			
3Mev	3.0 x 10 <sup>15</sup>	1.67	0.163	7.54 x 10 <sup>15</sup>	4.6 x10 <sup>17</sup>			
4Mev	3.2 x 10 <sup>15</sup>	2.00	0.168	8.04 x 10 <sup>15</sup>	4.9x10 <sup>17</sup>			

# D Plot of power dissipation (w) at different values of Breakdown voltages(volts) for different Doping levels of Uniform distribution & Gaussian Profile in Drift Region

Table & related Graph

Values of specific On-Resistance at different values of Breakdown voltages(volts)									
N <sub>B</sub> =10 <sup>15</sup> /CC	N <sub>B</sub> =10 <sup>15</sup> /CC	N <sub>B</sub> =10 <sup>16</sup> /CC	N <sub>B</sub> =10 <sup>16</sup> /CC	N <sub>B</sub> =10 <sup>17</sup> /CC	N <sub>B</sub> =10 <sup>17</sup> /CC				
V <sub>B(VOLTS)</sub>	$R_{ON-SPX}X10^{-1}$	V <sub>B(VOLTS)</sub>	$R_{ON-SPX}X10^{-1}$	V <sub>B(VOLTS)</sub>	$R_{ON-SPX}X10^{-1}$				
208.5	0.26	89.09	0.03	38.11	0.0048				
294.92	0.31	125.99	0.037	53.9	0.0056				
361.21	0.36	154.29	0.044	66.01	0.0064				
417.09	0.41	178.17	0.052	76.23	0.0072				
466.32	0.45	199.21	0.059	85.23	0.008				
510.82	0.49	218.21	0.066	93.36	0.0088				
551.76	0.53	235	0.073	100.84	0.0096				
589.86	0.57	251.97	0.079	107.8	0.0103				

Values of Power Dissipation at different values of Breakdown Voltages (volts) for different Doping levels (N_B) level at Uniform Distribution							
N <sub>B</sub> =10 <sup>15</sup>	N <sub>B</sub> =10 <sup>15</sup>	N <sub>B</sub> =10 <sup>16</sup>	N <sub>B</sub> =10 <sup>16</sup>	N <sub>B</sub> =10 <sup>17</sup>	$N_B = 10^{17}$		
V <sub>B(VOLTS)</sub>	P <sub>D</sub> (w)	V <sub>B(VOLTS)</sub>	P <sub>D</sub> (w)	V <sub>B(VOLTS)</sub>	P <sub>D</sub> (w)		
208.5	0.92	89.09	0.097	38.11	0.0064		
294.92	2.62	125.99	0.29	53.9	0.021		
361.21	4.45	154.29	0.51	66.01	0.04		
417.09	6.29	178.17	0.76	76.23	0.061		
466.32	7.98	199.21	0.99	85.23	0.083		
510.82	9.57	218.22	1.22	93.36	0.1		

Plot of specific on- resistance at different at different values of breakdown voltages (volts) for different Doping levels ( $N_B$ ) of uniform Distribution Figure 3.



#### Figure: 3

Values of specific On-Resistance at different values of Breakdown voltages(volts) for different Neffective levels for Gaussian Distribution



Fig4

Plot of Power Dissipation at different at different values of breakdown voltages (volts) for different Doping levels  $(N_B)$  of uniform Distribution Fig4.

#### Table 4

N <sub>eff</sub> =5.2x1 0^ <sup>16</sup> /CC	N <sub>eff</sub> =5.2x 10 <sup>16</sup> /CC	N <sub>eff</sub> =9.2x1 0^ <sup>16</sup> /CC	N <sub>eff</sub> =9.2x 10 <sup>16</sup> /CC	N <sub>eff</sub> =18.5x1 0^ <sup>17</sup> /CC	N <sub>eff</sub> =18.5x 10 <sup>17</sup> /CC	N <sub>eff</sub> =33.9x.5 x10 <sup>17</sup> /CC	N <sub>eff</sub> =33.9x.5x 10^ <sup>17</sup> /CC
V <sub>B(VOLTS)</sub>	R <sub>ON-</sub> <sub>SPX</sub> X10 <sup>-</sup> <sup>4</sup> (cm <sup>2</sup> )	V <sub>B(VOLTS)</sub>	R <sub>ON-</sub> <sub>SPX</sub> X10 <sup>-</sup> <sup>4</sup> (cm <sup>2</sup> )		R <sub>on-spx</sub> X10 <sup>-</sup> ⁴(cm²)	V <sub>B(VOLTS)</sub>	R <sub>on-spx</sub> X10 <sup>-</sup> <sup>4</sup> (cm <sup>2</sup> )
48.48	5.91	39.63	3.33	30.32	2.64	24.3	1.44
68.57	7.43	56.05	4.21	42.88	3.7	34.4	1.68
83.98	9.01	68.64	5.08	52.52	3.51	42.1	1.92
96.97	10.48	79.26	5.95	60.64	3.94	48.6	2.16
108.4	11.95	88.62	6.78	67.8	4.37	54.4	2.4
118.8	13.43	97.06	7.64	74.27	4.81	59.6	2.64
128.9	14.91	104.9	8.49	80.22	5.23	64.3	2.87
137.1	16.41	112.1	9.34	85.77	5.66	68.8	3.11

Table	e 5
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Values of Power Dissipation at different values of Breakdown Voltages(volts) for different N <sub>eff</sub> levels at Gaussian Distribution									
N <sub>eff</sub> =5.2^10 <sup>16</sup> /C									
C	r		N <sub>eff</sub> =9.2 <sup>10<sup>16</sup>/CC</sup>		N <sub>eff</sub> =18.5^10 <sup>17</sup> /CC			N <sub>eff</sub> =33.9x10 <sup>^17</sup> /CC	
V <sub>B(Volts)</sub>	olts) P <sub>D(mw)</sub>		V <sub>B(Volts)</sub>	P <sub>D(mw)</sub>		V <sub>B(Volts)</sub>	P <sub>D(mw)</sub>	V <sub>B(Volts)</sub>	P <sub>D(mw)</sub>
48.48	3 19.13		39.63	3.19		30.32	3.48	24.31	1.9
68.57	.57 57.99		56.05	10.55		42.88	11.47	34.38	6.28
83.98	8 104.81		68.64	20.16		52.52	21.85	42.09	11.98
96.97	97 152.89 79.26		30.98		60.64	33.48	48.62	18.21	
108.42	20	)1.44	88.62	42.42		67.8	45.75	54.36	25.11
118.77	24	9.56	97.06	54.13		74.27	58.27	59.55	32.01
128.28	29	6.66	104.85	65.87	,	80.22	70.76	64.33	38.87
141.28	34	2.71	112.1	77.51		85.77	83.11	68.76	45.72

Figure 5:Plot of specific On-Resistance at different values of Breakdown voltages(volts) for different Neffective levels for Gaussian Distribution



Figure 5:

 $\label{eq:Figure 6: Plot of Power Dissipation at different values of Breakdown Voltages(volts) for different N_{eff} levels at Gaussian Distribution$ 



Figure 6:

#### 2. Result & Conclusion

The decrease in doping level will lead to increase in breakdown voltage, which is desirable for any power electronics device. As we increase doping Specific on resistance and power dissipation of the device decreases. This is because effective mobility decreases with increase in doping, It is seen an increase in  $P_D$  results for a decrease in  $N_B$  and an increase in  $V_{DS}$ . However, Gaussian profiles show a decline in  $P_D$  at the same value of  $N_{eff}$  compared to  $N_B$  for uniform doping at the same VDS. This can be verified

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